

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
415.08020ZN	L.22/00129/22 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	8x20		ZINCATE

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	7,76	7,97	7,91-7,92	10	0
WIDTH ACROSS FLATS	5,02	5,14	5,08-5,14	10	0
WIDTH ACROSS CORNERS	5,37 MIN		5,84-5,93	10	0
HEIGHT OF HEAD	4,10	4,40	4,12-4,18	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	19,58	20,42	20,01-20,06	10	0
HEAD DIAMETER	12,80	13,20	12,94-12,99	10	0
HEX SOCKET DEPTH	2,60 MIN		2,89-2,93	10	0
R	0,70 MIN		0,80-0,90	10	0
POINT LENGHT	MAX 2,50		1,58-1,64	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	1,05 MIN		1,14-1,16	10	0
DW	16,40 MIN		16,40-16,41	10	0
GRIP LENGTH	3,75 MAX		2,44-2,48	10	0
WASHER-FACE DIAMETER	17,10	17,80	17,22-17,28	10	0
DL	7,70 REF		7,84-7,88	10	0
COATING THICKNESS	5UM MIN		8,45-8,51	10	0
C	1,25	1,5	1,43-1,46	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°66831	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
Valore rilevato Measured Value	X100	X100	X1000	X1000	X100						
	32,000	74,000	15,000	1,000	26,000						

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

